

# Work Order ID 51726

Monday, August 31, 2009 8:48:12 AM



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Item ID:	D2282-5	Accept		Setup	Start	
Revision ID:	E				Stop	
Item Name:	Tube					
Start Date:	8/31/2009	Start Qty:	100.00		Cust Item ID:	
Required Date:	9/10/2009	Req'd Qty:	100.00		Customer:	
Reference:						

Approvals:	Process Plan:	<i>RL</i>	Date:	<i>8-31-09</i>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D2282	Rev E								

100  
 DOOSAN LATHE  
 Doosan Memo  
 Doosan Lathe 1-Turn as per Dwg D2282 and Folio FA189 ☐ 2-Deburr  
 0.00 *SA 08/08/14 / 09.09.15*

110  
 QC2- Inspect parts off machine FA1/FA1B  
 QC Memo  
 Quality Control  
 0.00 *SA 08/08/14 / 09.09.15 (101)*

120  
 QC8- Inspect parts - second check  
 QC Memo  
 Quality Control  
 0.00 *SB 08/08/14 (101) /*

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Item ID: D2282-5

Accept



Setup Start



Revision ID: E

Stop



Item Name: Tube

Start Date: 8/31/2009 Start Qty: 100.00



Cust Item ID:

Required Date: 9/10/2009 Req'd Qty: 100.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location <u>2Cof</u>	0.00							
Packaging	Memo	0.00							
Packaging									
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/9/18 (101x) SP

09/09/21 JF  
mf 09-09-18

# Picklist Print

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Monday, August 31, 2009 8:48:19 AM

Work Order ID: 51726



Parent Item: D2282-5RevE



Parent Item Name: Tube

Start Date: 8/31/2009

Required Date: 9/10/2009

Comments:

Start Qty: 100.00

Required Qty: 100.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M304RO.750

Purchased

No

100

f

36.3900

18.9537



304 SS Roundbar .750

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

MAT

36.39

109421

1.39

110166

1.44

110912

6.06

111323

3.5

111988

24

46

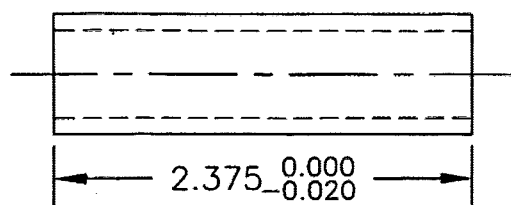
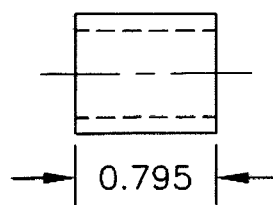
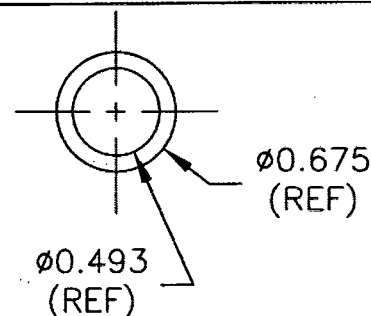
19.66 of 08-09-16



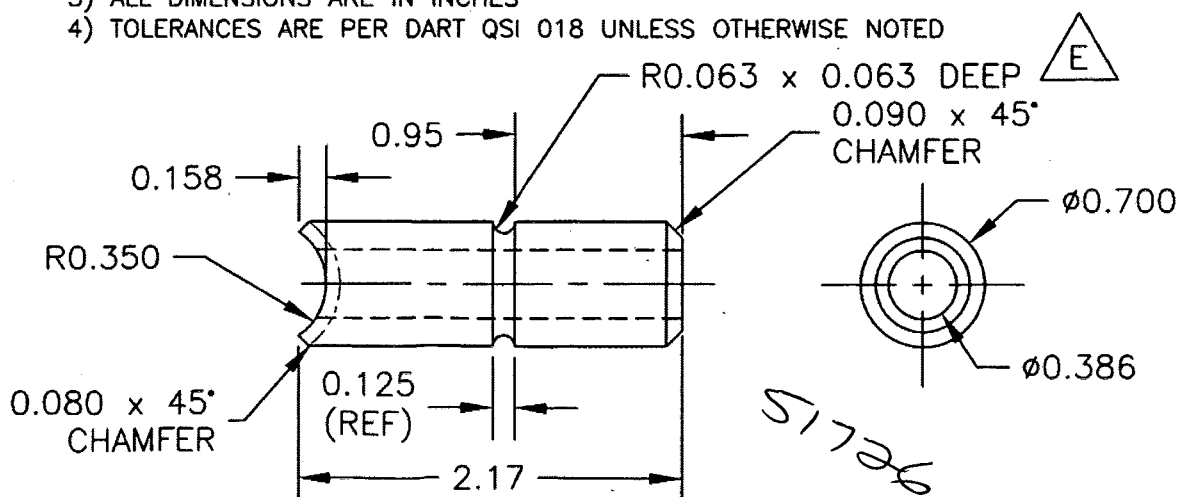
**DART****RELEASED**

05/09/16

DESIGN BW	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2282	REV. E SHEET 1 OF 2
DATE 05.06.07	TITLE HANDLE TUBES		SCALE 1:1
A	94.10.14	NEW ISSUE	
B	95.03.23	RE-DESIGN	
C	97.10.20	CORRECTED NUMBERING SCHEME	
D	05.03.16	REDESIGN D2282-5; 0.795 WAS 0.750	
E	05.06.07	D2282-5 304 SS WAS 303 SS; R0.063 x 0.063 WAS R0.080 x 0.030	

**D2282-3****D2282-7****D2282-3/-7 TUBE:**

- 1) MATERIAL: T304/T316 3/8 SCHEDULE 40 (REF. DART SPEC. M304TR0.675W.091)
- 2) BREAK ALL UMARKED SHARP EDGES 0.005 TO 0.010
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**D2282-5****D2282-5 STEM:**

- 1) MATERIAL: AISI 304 STAINLESS STEEL (REF. DART SPEC. M304R0.750)
- 2) BREAK ALL UMARKED SHARP EDGES 0.005 TO 0.010
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

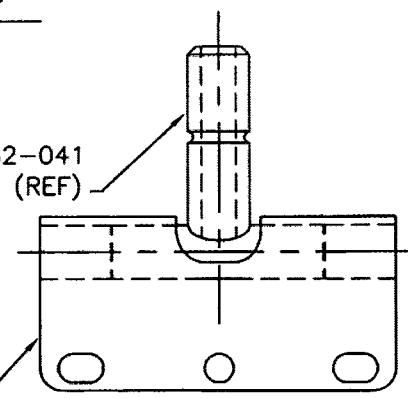
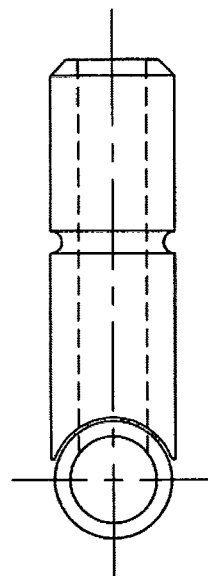
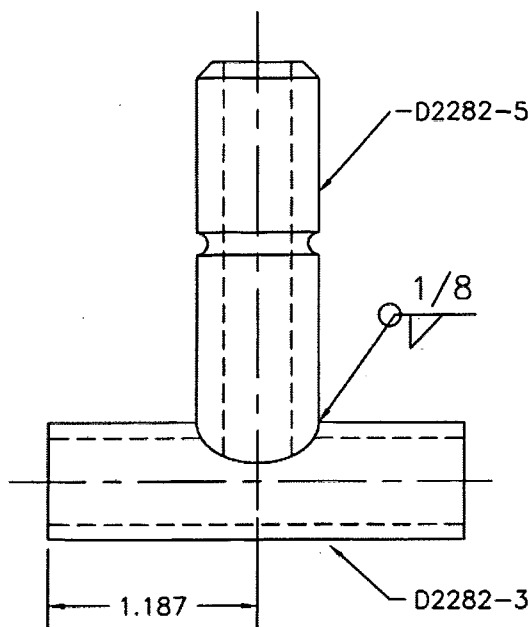


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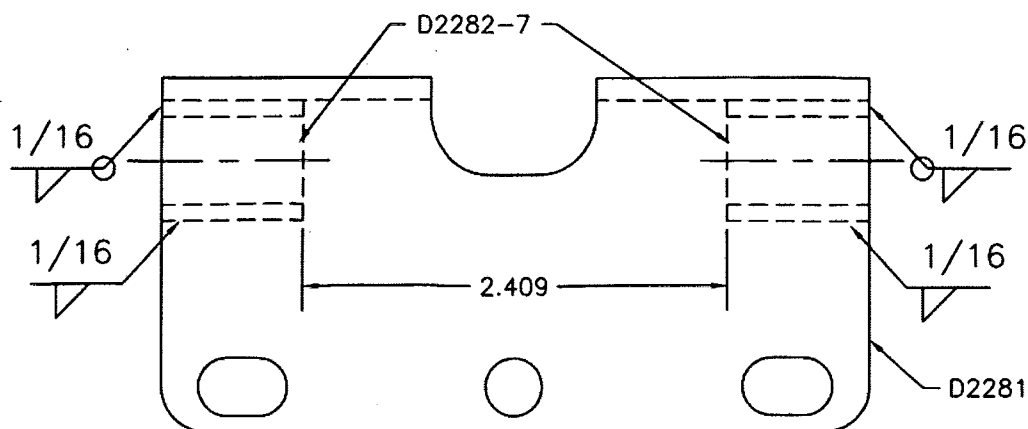


DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>UP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2282	REV. E SHEET 2 OF 2
DATE 05.06.07		TITLE HANDLE TUBES	SCALE 1:1



**D2282-041 'T' ASSEMBLY**  
WELD ASSEMBLY PER DART QSI 004

**GENERAL ASSEMBLY**  
SCALE 1:2



**D2282-043 SADDLE ASSEMBLY**  
WELD ASSEMBLY PER DART QSI 004

*9-17-06*

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